



## BHI Electrical Assessment Form Existing PSA Plant

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This document was developed by Build Health International for the Global Fund's Project BOXER.

Hospital Information					
Form Completed By	Name	;		Title	
Form Completed By					
Hospital / Facility Name					
Date of Visit					
	Name	)		Title	
	Numb	<b>per</b> (include country code)	)	Email	
Hospital Contact Information					
				Phone	
	Prefe	rred contact method		WhatsApp	
				Email	
Drop a GPS pin at the hospital		Completed			
Drop a GPS pin at the proposed site for the new PSA plant		Completed			
Photo of Hospital/Facility Sign		Completed			
Ask for a single-line diagram, if one was not provided before the assessment.		Completed			



Ask the hospital technician to describe the electrical system layout, from the existing power supplies (transformers, generators, solar) to the PSA plant loads. Cable sizes, breakers, switches, and other protections should be included. Provide a high-level overview here, sketched or written, to be confirmed later.	

Power Supply Sources			
Main Power Supply Overview			
		Utility (Transformers)	
What is the main power supply to the PSA plant?		Generator	
		Solar	
Is this power supply shared with other areas of the hospital?		Yes	
		No (dedicated to the PSA plant)	
If YES, list the other areas/loads connected to this power source.			
Back	up Power	r Supply Overview	
What is the backup power supply to the PSA		Generator(s)	
plant? Check all that apply.		Solar	
		Dedicated	
Is the backup power supply dedicated to the PSA plant or shared?		Shared (if shared, specify which loads it shares with)	

Transformers			
With the hospital technician, identify the transformer(s) that are connected to the PSA plant, as primary or backup power supply. Repeat this section for multiple transformers.			
Mark on a map of the hospital where the transformer is located.		Completed	
Drop a GPS pin at the transformer		Completed	
Measure the distance from the transformer to	Dista	nce to transfer switch:	
the transfer switch (ATS or MTS) and/or main distribution panel (MDP).	Distance to MDP:		
Is the transformer dedicated to the hospital?		Yes	
(the transformer is not shared with the community or another facility)		Νο	
Who has ownership of the transformer? (in case an upgrade is needed, this will guide who is responsible financially)		Hospital	
		Utility	
Add the name and contact information of the point of contact for the transformer (hospital focal or utility company contact).			
Is the transformer accessible?		Yes	
		No	
IF YES: Take a clear picture of the transformer nameplate. For safety, keep a distance of 1-3 meters from the transformer.		Completed	
IF NO: Please explain why the transformer is not accessible.			

Using the picture of the transformer nameplate, fill in the fields below. If the transformer nameplate is not accessible (pole-mounted transformers), ask hospital staff if they know the following information. If the hospital staff does not know the transformer rating, they must contact the utility company to get the information.

<b>0</b> , <b>1</b>		, , , , ,
If the transformer nameplate was not available, where / who did you get the following information from?		
What is the transformer's power rating? [in kVA or kW]		
Record the manufacturer name and model #		
Record the primary voltage [V]		
Record the secondary voltage [V]		
Record the number of phases		
Record the frequency [Hz]		
Take a clear picture of the outgoing transformer feeder (outgoing from transformer to the hospital)		Completed
size can be estimated by measuring the outs	side dia	able sheath/insulation. If the label is not accessible, the feeder meter with calipers and taking note of the type of cable aluminum etc, number of cores, etc.)
What is the outgoing transformer feeder size and type? (outgoing from transformer to the hospital)		

Main Distribution Panel (MDP)			
Mark on a map of the hospital where the MDP is located.		Completed	
Drop a GPS pin of the MDP location (If it is at the same location as an existing pin, add it to the name of the pin)		Completed	
Take a complete picture of the MDP		Completed	
Take a clear photo of the bus bars to assessthe current carrying capacity.If possible, hold up an object for scale reference.Be extremely careful not to contact the bus bars.			
MDP number of phases		Single-phase	
		Three-phase	
MDP rating [A]			
Number of connected circuits in the MDP			
Is there space to add an additional breaker or a spare breaker?			
What is the condition of the MDP? Perform a visual inspection. Record if it is well-organized, labeled, damaged, properly enclosed, any visibly loose connections, signs of overheating etc.			

	Completed Completed ker nameplate, fill in the fields below.
	Completed
breal	ker nameplate, fill in the fields below.
_	
	Completed
reake	er adjustment dial, fill in the field below.
1: 2: 3: I:	
1-N: 2-N: 3-N: 1-L2: 1-L3: 2-L3:	
	reake

nformation on the feeder can be found on a label on the cable sheath/insulation. If the label is not accessible, the feeder size can be estimated by measuring the outside diameter with calipers and asking about the cable sheath type (XLD,

armored, etc.).		
Main breaker incoming feeder size (usually incoming from the transformer)		
Main breaker outgoing feeder size (usually outgoing to the transfer switch or MDP busbars)		

Generators			
With the hospital technician, identify the generator(s) that are connected to the PSA plant, as primary or backup power supply. Repeat this section for multiple generators.			
Is the generator the main power supply or a		Main Power Supply	
backup power supply?		Backup Power Supply	
Does it support the entire facility, or only a		Entire Hospital	
<b>portion?</b> If a portion, please elaborate. A portion could be defined as wards or equipment like CT scanner, MRI machine, X-ray, etc. <i>If portion of hospital; explain further:</i>		Portion of Hospital:	
<b>Drop a GPS pin at the generator</b> (If it is at the same location as an existing pin, add it to the name of the pin)		Completed	
<b>Take a picture of the nameplate</b> . If for some reason you cannot see the nameplate, ask hospital staff for this information.		Completed	
Generator prime [kVA or kW]			
Generator standby [kVA or kW]			
Generator manufacturer name & model #			
Information on the feeder can be on a label on the cable sheath/insulation. If the label is not accessible, the feeder size can be estimated by measuring the outside diameter with calipers and asking about the cable sheath type (XLD, armored, etc.).			
Generator outgoing feeder size and number of feeders (from the generator to the ATS)			
Generator running hours			
Backup system external tank?		Yes	
		Νο	
External tank size [Gallons or Liters]			
Were you able to test the generator without		Yes	
disrupting clinical operations?		Νο	
IF YES: How is the generator functioning?			
Generator Circuit Breaker (The circuit breaker where feeder from the generator terminates)			
Take a picture of the generator breaker		Completed	

Take a picture of the generator breaker nameplate		Completed	
Using the picture of the generator breaker nameplate, fill in the fields below.			
Generator breaker manufacturer & model #			
Generator breaker amperage [A] rating			
Generator breaker voltage [V] rating			
Number of breaker poles			
Breaker curve type (for Miniature Circuit Breakers (MCBs) only)			
Breaker trip curve type			
What is the condition of the generator breaker? Perform visual inspection. Record any signs of damage, overheating, mounting issues, is it bypassed, etc.			
Take a picture of the adjustment dials		Completed	
Using the picture of the genera	ntor brea	ker adjustment dial, fill in the field below.	
Record breaker adjustable ratings & range (Ir, In, etc.)			
	L1:		
If possible (if the generator is running), use a	L2:		
multimeter to record amperage readings at generator breaker (All phases and neutral)	L3:		
	N:		
	L1-N:		
	L2-N:		
Using a multimeter, record voltage readings at generator breaker (All phases)	L3-N:		
	L1-L2:		
	L1-L3:		
	L2-L3:		
Generator breaker outgoing feeder size (usually outgoing to the transfer switch)			
	1		

	Transfe	er Switch
What two sources of power does the transfer switch change between?		
Where is the transfer switch located?		It is part of the generator

		With the Main Distribution Panel (MDP)
		Wall-mounted apart from the MDP and generator
IF wall-mounted, measure the distance from the transfer switch to the MDP.	Distan	ce to transfer switch (for backup system):
		ATS (Automatic Transfer Switch)
Transfer switch type		MTS (Manual Transfer Switch)
Mark on a map of the hospital where the ATS/MTS is located or drop a GPS pin. (If it is at the same location as an existing pin, add it to the name of the pin)		Completed
Take a picture of the ATS/MTS nameplate		Completed
Record the amperage [A] of ATS/MTS		•
ATS/MTS manufacturer name & model #:		
How many poles does the ATS/MTS have? (Typically, 3 or 4)		
Is the ATS/MTS working?		Yes
		No

Solar (skip section if no solar power available at facility)			
Panel rating [kW]			
Number of panels			
Batteries			
If there is a battery bank, record its capacity			
How old are the batteries?			
If it is visible on the battery label, record the chemistry of the batteries (Typically, lithium or acid)			

Grounding Configuration		
<b>Identify the type of earthing arrangement</b> (typically able to do this at the MDP by checking the grounding cables from the utility)		TN-S
		TN-C
		TN-C-S
		TT
		п
Identify location of earthing electrode(s) relevant to the PSA plant connection (the panel feeding that would likely the plant). Earthing electrode may not be present depending on the type of earth arrangement.		
If there is an earth electrode, measure		

earthing resistance of the earth electrode(s) $[\Omega]$	
Take a picture of the clamp meter measuring the earthing resistance of the earth electrode.	Complete
What is the size of earth cable(s) linking the panel feeding the PSA plant to the earth electrode?	
Is the earth electrode(s) properly connected to the MDP earth bar and/or transformer neutral? (Follow cable from the earth electrode(s) to the transformer and/or MDP)	
Take a photo of the connection at the MDP earth bar.	Complete
Does the generator have its own earth electrode?	

Oxygen Plant Subpanel				
Drop a GPS pin at the location of the oxygen plant subpanel		Completed		
Number of circuits in oxygen plant panel				
Take a photo of the panel showing all breakers. If available, include the panel schedule or any circuit labels.		Completed		
If it is not possible to take a photo, identify the different breakers in the panel and record the load they are feeding. Note Amp rating, type, and feeder size.				
Are the rotary screw compressor(s), booster		Yes		
compressor(s), and oxygen concentrator(s) each on their own circuit?		Νο		
Take a photo of the oxygen panel main breaker		Completed		
Oxygen panel main breaker size [Amps]				
Oxygen panel main breaker trip type				
Oxygen panel main breaker # of poles				
Take a photo of panel condition		Completed		
<b>Note the condition of the panel.</b> Elaborate if it is very poor (visual inspection, is it waterproof, exposed, etc.)				
Take a photo showing condition of breakers		Completed		
<b>Note the condition of the breakers.</b> Elaborate if it is very poor (evidence of overheating, are they properly installed, etc.)				
Size of incoming feeder to oxygen panel				

Approximate length of incoming feeder to oxygen panel			
Type of incoming feeder to oxygen panel			
<b>Method of installation of feeder?</b> For example: underground, in conduit, in trays, etc.			
Is it earthed (is there an earth rod)?		Ye	
		No	
Identify extra capacity in the PSA sub-panel:		Ye	?S
Is there a blanking space or free breaker that would allow for upgrade or additional PSA machinery?		No	0
Any additional details of note?			
Using a clamp meter, record amperage readings at the incoming feeder while the plant is running (All phases and neutral)	L1: L2: L3: N:		
Using a multimeter, record voltage readings at the oxygen plant main breaker while the plant is running (All phases)	L1-N: L2-N: L3-N: L1-L2 L1-L3 L2-L3	:	
Oxyge	n Plan	t Subp	panel (Continued)
Does the plant have a surge			Yes

Does the plant have a surge		Yes
suppressor/protector?	Νο	
What does it cover?	PSA Plant only	
	Entire facility	
If YES:	Current rating (kA)	
	Location in system	

	Make & model	
	Take a photo of the nameplate	Completed
Does the	plant have an automatic voltage	Yes
stabilizer	?	Νο
What does it cover?   Size (kVA)   If YES:   Location in system	PSA Plant only	
	Entire facility	
	Make & model	
	Take a photo of the nameplate	Completed

Circuit - Rotary Screw Compressor Repeat this section for any additional rotary screw compressors			
Compressor Nameplate Photo (showing make, model, serial, and power information)		Completed	
Does the compressor have a VSD?		Yes	
Does the compressor have a vSD?		No	
Does the plant have a phase		Yes	
monitoring/phase protection relay?		No	
IF YES: Is it original or was it added after		Original	
installation?		Added after installation	
Compressor kVA Rating			
Compressor Number of Phases			
Compressor Voltage			
Circuit Breaker Size			
Circuit Breaker # of poles			
Circuit Breaker Type			
Circuit Breaker Photo		Completed	
Feeder Size (incoming to circuit breaker)			
Feeder Size (to equipment)			
<b>Method of installation of feeder?</b> For example: underground, in conduit, in trays, etc.			
Is the rotary screw compressor grounded		Yes	
(does it have a ground wire)?		No	

**Circuit - Oxygen Concentrator** Repeat this section for any additional oxygen concentrators

Oxygen Concentrator Nameplate Photo (showing make, model, serial, and power information)	Completed
Oxygen Concentrator kVA Rating	
Oxygen Concentrator Number of Phases	
Oxygen Concentrator Voltage	
Circuit Breaker Size	
Circuit Breaker # of poles	
Circuit Breaker Type	
Circuit Breaker Photo	Completed
Feeder Size (incoming to circuit breaker)	
Feeder Size (to equipment)	
Method of installation of feeder? For example: underground, in conduit, in trays, etc.	
	Dedicated UPS
Does the PSA plant have an internal UPS or backpack battery for the controls?	Backpack battery
	Neither
Is the oxygen concentrator grounded (does	Yes
it have a ground wire)?	Νο

Circuit - Cylinder Filling Booster Compressor (if applicable) Repeat this section for any additional booster compressors			
Booster Compressor Nameplate Photo (showing make, model, serial, and power information)		Completed	
Booster Compressor kVA Rating			
Booster Compressor Number of Phases			
Booster Compressor Voltage			
Circuit Breaker Size			
Circuit Breaker # of poles			
Circuit Breaker Type			
Circuit Breaker Photo		Completed	
Feeder Size (incoming to circuit breaker)			

Feeder Size (to equipment)	
<b>Method of installation of feeder?</b> For example: underground, in conduit, in trays, etc.	
Is the booster compressor grounded (does it	Yes
have a ground wire)?	Νο

<b>Circuit - Low-Pressure Booster Compressor (if applicable)</b> Repeat this section for any additional low-pressure booster compressors. These will be used to adjust delivery pressure to the Medical Gas Distribution System (MGPS) in some cases.			
Low-Pressure Booster Compressor Nameplate Photo (showing make, model, serial, and power information)		Completed	
Low-Pressure Booster Compressor kVA Rating			
Low-Pressure Booster Compressor Number of Phases			
Low-Pressure Booster Compressor Voltage			
Circuit Breaker Size			
Circuit Breaker # of poles			
Circuit Breaker Type			
Circuit Breaker Photo		Completed	
Feeder Size (incoming to circuit breaker)			
Feeder Size (to equipment)			
<b>Method of installation of feeder?</b> For example: underground, in conduit, in trays, etc.			
Is the low-pressure booster compressor		Yes	
grounded (does it have a ground wire)?		No	

Overview					
Utility Power Supply					
When applicable, obtain information by asking hospital staff the following questions and record their responses in detail					
How reliable is electricity at the facility?					
How often is electricity lost on average? (number of times per day or per week)					

When electricity is lost, how long is it lost for? (minutes, hours, etc.)	
Any other observations on power usage and quality?	
	General
Any major electrical safety concerns at time of assessment (even if unrelated to the PSA plant)?	
Any major concerns of the electrical infrastructure from the transformer to the MDP?	
Any major concerns of the electrical infrastructure from the backup system to the MDP?	
Any major concerns of the electrical infrastructure from the MDP to the PSA plant?	
Do the current primary and backup power supplies have adequate capacity to support the PSA plant? If NO, please identify other potential sources of power.	
Please comment on the capacity of the electrical system for an expansion of the medical oxygen system and/or additional machinery.	
Any further information?	

## For all electrical systems, fill in the tables below.

Additional Elements					
Repeat this section for all additional elements. Additional elements include capacitor bank, Automatic Voltage Regulator (AVR), surge arrester, large UPS, etc.					
	AVR	Additional Element #2	Additional Element #3		
Additional Element Type					
Manufacturer					
Model #					
Electrical Characteristics					

Location in system		
What is the reason why this element was installed?		